



## HS4A

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#### Description

HS-4 transparent high slip silicone coating is a three component solvent-based system (silicone base, catalyst and adhesion promoter) that thermally cures to form a resilient silicone film. It is an excellent candidate to consider for use on rubber profiles, such as EPDM for the building and construction industries as an alternative to silicone emulsion used for controlling friction, freeze release, UV resistance and lubrication properties of the surfaces. The coating typically impart water repellency, and acts as an assembly aid for insertion of profiles into U-PVC or aluminum frames.

#### Key Features and Benefits

- Fast/low temperature cure
- No wash off or dirt build up
- Non-blocking, non-migrating
- Dry coating surface
- Freeze release properties
- Good adhesion to rubber substrates

#### Typical Properties

Property	HS-4 A	XC 9615	VC 6831
Solids Content, %	27	14	25
Specific Gravity @ 25°C	0.93	0.83	0.99
Solvent	Xylene	IPA	Toluene
Viscosity @ 25°C cps Brookfield LV	650	150	20
Colour	Translucent	Pale yellow/transparent	Pale yellow/transparent

Typical data are average data and actual values may vary.

Typical data shall not be used as product specifications.

#### Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

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#### Limitations

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**Contact Information**

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For literature and technical assistance, visit our website at: [www.momentive.com](http://www.momentive.com)

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